

Resene product labels are updated from time to time. This label is provided as a guide for this product and may differ from the label on the container you purchase.
Please discuss your project with your local Resene ColorShop team or reseller to ensure you have the right products to give you the best quality finish for your specific project.

net contents 800ml

Must be mixed with the appropriate hardener.
Makes 1 litre when mixed with 200ml of
Resene Armourcote 821 Hardener.

A-LL5320901B 11/17

SAFETY PRECAUTIONS

Read label before use. Keep out of reach of children. May cause an allergic skin reaction. Causes skin irritation. Causes serious eye irritation. Toxic to aquatic life with long lasting effects.

PRECAUTIONS

AVOID BREATHING MISTS, VAPOURS, SPRAYS. DO NOT EAT, DRINK OR SMOKE WHILE USING.

Store in original or correctly labelled container, tightly closed, in a well ventilated area indoors, away from foodstuffs, at an ambient temperature and avoid freezing conditions. Wear protective gloves and clothing, eye and face protection. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Dispose of empty container safely. Consult Resene checklist on environmentally acceptable methods for cleaning equipment and disposing of unwanted paint.

FIRST AID

IF ON SKIN (or hair): Wash with plenty of soap and water. If skin irritation or rash occurs get medical advice or attention. Take off contaminated clothing and wash before reuse.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do so. Continue rinsing. If eye irritation persists get medical advice or attention.

IF INHALED: Remove person to fresh air and keep comfortable for breathing. If experiencing respiratory symptoms call a POISON CENTRE or doctor, physician, first aider.

Get medical attention if you feel unwell.

If exposed or concerned get medical advice or attention.

When seeking medical advice take this container with you.

Further information can be obtained from

AUST: POISONS INFORMATION CENTRE 131 126 or call Resene 1800 738 383.

NZ: NATIONAL POISONS CENTRE 0800 POISON (764 766) or call Resene 0800 737 363.

CONTAINS: Inorganic Zinc 140-280 gms/L, Isophorone Diamine 10-50 gms/L.

For use as a decorative/protective coating.

For full technical instructions see Data Sheet RA37.

SPILLS: Wear appropriate protective clothing. Absorb with sand or earth. Collect and seal in properly labelled drums. Do not allow to enter drains or to run off into waterways. Refer to local waste management authority.

CLEANING PAINT EQUIPMENT: Brush/roll out as much paint as possible on to newspaper before washing out brushes/rollers with the recommended thinner. Do not allow thinner to enter any drains. Refer to your local Council for disposal of dirty thinner.

FIRE: Use foam, carbon dioxide or dry chemical powder.

WARNING

KEEP OUT OF REACH OF CHILDREN

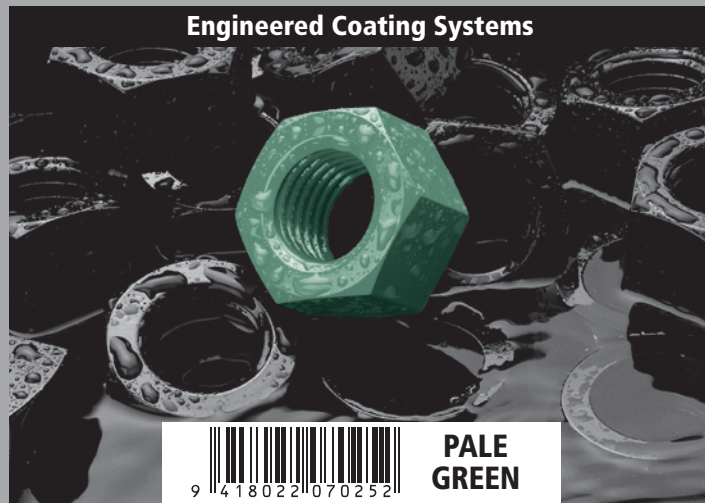
Resene

Armourcote 821

waterborne epoxy primer

base

Engineered Coating Systems



PALE GREEN

Resene Armourcote 821 combines the performance properties of a quality inhibitive epoxy primer with the convenience of brush or roller application. Suitable for priming both ferrous and non-ferrous metals that are to be finished with brushing two component solventborne and waterborne polyurethanes, such as Resene Uracryl 400/800 Series topcoats. Primer for new or maintenance work.

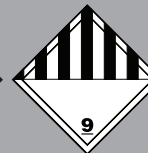
General

- Safety Data Sheet (SDS) is available and must be consulted before use.
- In every case it is recommended that the current Resene Data Sheet is consulted for product data and surface preparation information.
- This product comprises a Base and Hardener, which must be mixed in the required ratio using an air or explosion-proof power mixer before application. Mix each component separately before blending them together. Add the total contents of the Hardener container to the total contents of the Base container.
- Thinning requirements may vary according to application method, equipment and environmental conditions.
- If thinning is required add recommended thinner after components have been blended and thoroughly re-mix using the power mixer.
- Ensure correct wet film thickness is applied to achieve desired dry film thickness. Allowance must be made for any thinner added.
- Use of incorrect thinner may have an adverse effect on application and performance.
- Drying is affected by low temperatures and high humidity.
- Ensure that the mixed product is used within the stated pot life. The pot life of the mixed product is given for a specific temperature. Higher temperatures will reduce the pot life, conversely lower temperatures will increase it.
- The temperature of the substrate should be 3°C above the "Dew Point".
- The "Dew Point" requirement can be presumed to be satisfied if a thin clearly defined film of water applied to the cleaned surface with a damp cloth evaporates within 15 minutes.
- Following appropriate preparation, all surfaces must be dry and clean prior to painting.

• This product may be used to paint a wide variety of surfaces. If the surface you propose to paint is unsound or not referred to, contact your local Resene ColorShop or Reseller for your nearest Technical Representative.

Be PaintWise

For tips on minimising the impact of your decorating on the environment see the Resene website.



UN NUMBER 3082 –
ENVIRONMENTALLY HAZARDOUS
SUBSTANCE, LIQUID, N.O.S.

COMBUSTIBLE LIQUID

Keep away from heat, sparks, open flames
and hot surfaces. No smoking.



Armourcote 821
Base SDS



Armourcote 821
TDS

In Australia: Resene Paints (Aust) Limited
7 Production Ave, PO Box 924, Beenleigh, Qld, 4207
Phone 1800 738 383 Fax 1800 064 960
Email advice@resene.com.au or visit www.resene.com.au

In New Zealand: Resene Paints Limited
Vogel Street, PO Box 38242, Wellington Mail Centre, Lower Hutt 5045
Phone (04) 577 0500 Fax (04) 577 0600
Email advice@resene.com.nz or visit www.resene.com.nz

Manufactured under a quality system certified as complying with ISO9001 by Telarc SAJ, an accredited certification body. Printed on environmentally responsible paper, which complies with the requirements of environmental management systems EMAS and ISO14001, using vegetable-based inks.

Quick check (mixed product)

Generic type: Liquid epoxy.

Colour: Pale green.

Finish: Low gloss.

Application method: Brush, roller (Resene No.1 sleeve). When brushing or rolling, work in a continuous direction and immediately lay off with a brush if bubbles persist.

Mixing ratio: 4 parts Base: 1 part Hardener (by volume).

Pot life: 3 hours at 21°C. Increased temperatures will shorten pot life.

Theoretical coverage: 9 square metres per litre (50 microns D.F.T.), 6 square metres per litre (75 microns D.F.T.).

Dry time (minimum): Touch dry: 2 hours at 25°C; 4 hours at 10°C (dependent upon film thickness). Drying is affected by temperature and humidity.

Recoat time (minimum): 4 hours at 25°C; 6 hours at 10°C. Maximum: 2 weeks (Resene Uracryl 400/800 Series).

Thinning: Water.

Clean up: Water.

Resene Data Sheet: RA37.

Enjoy the Resene Promise of quality on premium paints. See your Resene ColorShop or the Resene website for a copy.

In every case it is recommended that the appropriate Data Sheet and Safety Data Sheet are consulted prior to application.

Please ensure that use of this product is compatible with the substrate and surface preparation method and that the colour in this container is the same as selected. When using multiple packs of this product on the same project please mix them together before use. Resene does not accept any responsibility for the application of incorrect product to substrate or the application of incorrect colours. Resene products are designed to be used as a system for optimal results. Substitution may cause standard results or system failure. For further painting advice and information, call 1800 738 383 (AUST), 0800 737 363 (NZ) or visit the Resene website.