### net contents 800 mL

Makes 1 litre when mixed with 200 mL of Resene ArmourZinc 120 Hardener.

LL5810001B 11/20

### SAFETY PRECAUTIONS

Read label before use. Keep out of reach of children, Harmful if swallowed. Causes skin irritation. May be harmful if inhaled. Causes serious eye irritation. May cause damage to organs. May cause an allergic skin reaction. May be harmful if swallowed and enters airways. Suspected of damaging fertility or the unborn child. Suspected of causing cancer. Very toxic to aquatic life with long lasting effects.

### PRECAUTIONS

DO NOT BREATHE MISTS, VAPOURS OR SPRAYS, DO NOT EAT, DRINK OR SMOKE WHEN USING THIS PRODUCT.

Store in original or correctly labelled container, tightly closed, in a well ventilated area indoors, away from foodstuffs, at an ambient temperature and avoid freezing conditions. Store locked up. Wear protective gloves and clothing, eve and face protection. Ground and bond container and receiving equipment Use explosion-proof electrical, ventilating, lighting and intrinsically safe equipment. Use non-sparking tools. Avoid release to the environment. Obtain special instructions before use.

#### FIRST AID

IF SWALLOWED: Do NOT induce vomiting, Immediately call a POISON CENTRE. doctor or first aider if you feel unwell

IF ON SKIN (or hair): Wash with plenty of soap and water. If skin irritation or rash occurs get medical advice or attention.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do so. Continue rinsing. If eye irritation persists get medical advice or attention.

IF INHALED: Call a POISON CENTRE, doctor or first aider if you feel unwell.

If exposed or concerned get medical advice or attention. If medical attention is required have product container or label at hand.

Further information can be obtained from AUST: POISONS INFORMATION CENTRE 131 126 or call Resene 1800 738 383. NZ: NATIONAL POISONS CENTRE 0800 POISON (764 766) or call Resene

CONTAINS: Zinc powder 140-240 gm/L, Xylene 140-300 gm/L, Bisphenol A/ Diglycidyl ether polymer, High molecular weight 25-120 gm/L.

For use as a decorative/protective coating.

For full technical instructions see Data Sheet RA22.

**SPILLS:** Wear appropriate protective clothing. Absorb with sand or earth. Collect and seal in properly labelled drums. Do not allow to enter drains or to run off into waterways. Refer to local waste management authority.

CLEANING PAINT EQUIPMENT: Brush/roll out as much paint as possible on to newspaper before washing out brushes/rollers with the recommended thinner. Do not allow thinner to enter any drains. Refer to your local Council for disposal of dirty thinner.

**IN CASE OF FIRE:** Use dry powder, CO<sub>2</sub> or foam for extinction.

### DISPOSAL INFORMATION

CONTAINER: Triple rinse or equivalent, Render the container incapable of holding other product and offer for disposal to local sanitary landfill.

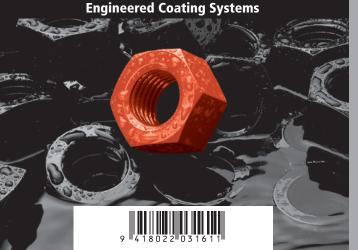
PRODUCT: Render the product non-hazardous by allowing the solvent to evaporate and the film to dry to a non-hazardous state. Non-hazardous product

can then be passed in at local sanitary landfill. Do NOT dispose of product, cleaning discharge or containers into lakes, streams, ponds, estuaries, oceans, other waterways, sewers.

### KEEP OUT OF REACH OF CHILDREN

# Resene

## **ArmourZinc 120** zinc epoxy primer



Resene ArmourZinc 120 is a tough, abrasion resistant film that bonds strongly to steel, inorganic zinc and existing epoxy surfaces. Zinc content of the coating gives steel cathodic protection if the film is damaged. Rapid drying and topcoating allows for early handling of steel when used as a shop primer or on site applications.

### General

• Safety Data Sheet (SDS) is available and must be consulted before use.

• In every case it is recommended that the current Resene Data Sheet is consulted for product data, application guidelines and surface preparation information.

 This product comprises a Base and Hardener, which must be mixed in the required ratio before application, preferably add the total contents of the Hardener container to the total contents of the Base

- Efficient mixing at all stages requires power mixing with an air or explosion proof mixer until uniformly blended.
- Each component should be separately mixed before blending.
- Blend components together by stirring, until uniformly mixed and then allow to stand for the recommended induction time. After the induction period re-mix before application.

FLAMMABLE LIQUID

- Thinning requirements may vary according to application method, equipment and environmental conditions. Excessive thinning will reduce the dry film build and may result in the appearance of runs or sags in the coating.
- If thinning is required add recommended thinner after components have been blended and thoroughly re-mix using the power mixer. Ensure correct wet film thickness is applied to achieve desired dry
- film thickness. Allowance must be made for any thinner added. • Use of incorrect thinner may have adverse effect on application and
- Drying is affected by low temperatures and high humidity.
- Ensure that the mixed product is used within the stated pot life. The pot life of the mixed product is given for a specific temperature. Higher temperatures will reduce the pot life, conversely lower temperatures
- The temperature of the substrate should be 3°C above the "Dew
- The "Dew Point" requirement can be presumed to be satisfied if a thin clearly defined film of water applied to the cleaned surface with a damp cloth evaporates within 15 minutes.
- clean prior to painting
- This product may be used to paint a wide variety of surfaces. If the systems EMAS and ISO14001, using vegetable-based inks.

surface you propose to paint is unsound or not referred to, try a small test area first or contact your local Resene ColorShop or reseller for your nearest Technical Representative.

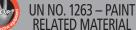
### Maintenance

(after a minimum of four weeks'

See the Resene Caring for your paint finish brochure for full cleaning instructions or the Resene website.

### Be PaintWise

For tips on responsible disposal of paint, cleaning equipment and minimising the impact of your decorating on the environment see the Resene website. Do not discharge any paint into the environment. Resene PaintWise (NZ) or paintback.com.au (Australia) accepts residual unwanted paint and packaging. Or contact your Local Authority for disposal information.



### FLAMMABLE LIQUID AND VAPOUR

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.





he paint the professionals use ArmourZinc 120

In Australia: Resene Paints (Aust) Limited 7 Production Ave, PO Box 924, Beenleigh, Qld 4207 Ph 1800 738 383 Visit www.resene.com.au

In New Zealand: Resene Paints Limited Vogel St. PO Box 38242, Wgtn Mail Centre, Lower Hutt 5045 Ph (04) 577 0500 Visit www.resene.co.nz

Manufactured under a quality system certified as complying with ISO9001 by Following appropriate preparation, all surfaces must be dry and
Telarc, an accredited certification body. Printed on environmentally responsible. paper, which complies with the requirements of environmental management

### **Ouick check**

Name: Resene ArmourZinc 120.

Generic type: Two-component zinc epoxy primer.

Colour: Green. Finish: Matt.

Primer required: No.

Application method: Conventional or airless spray. Mixing ratio: 4 parts Base: 1 part Hardener (by volume).

Induction time: 10-15 minutes.

Pot life: 24 hours at 21°C. Increased temperatures will shorten pot life.

Recommended dry film thickness (D.F.T.): 75 microns.

(A film thickness of 20 microns is recommended when a period of exterior exposure is envisaged without topcoat

**Theoretical coverage**: 6.75 square metres per litre at 75 microns D.F.T.

Dry time (minimum): Touch dry: 20 minutes at 21°C. 30 minutes at 10°C. Through dry: 30 minutes at 21°C. 60 minutes at 10°C. Drying is affected by low temperatures and high humidity.

Recoat time (minimum): 3 hours at 21°C.

Thinning and clean up: Resene Thinner No.12.

Resene Data Sheet: RA22.

Epoxies and polyaminoamides have been known to cause dermatitis and usual precautions to avoid skin contact should be taken.

Enjoy the Resene Promise of quality on premium paints. See your Resene ColorShop or the Resene website for a copy.

In every case it is recommended that the appropriate Data Sheet and Safety Data Sheet are consulted prior to application.

Please ensure that use of this product is compatible with the substrate and surface preparation method and that the colour in this container is the same as selected. When using multiple packs of this product on the same project please mix them together before use. Resene does not accept any responsibility for the application of incorrect product to substrate or the application of incorrect colours. Resene products are designed to be used as a system for optimal results. Substitution may cause substandard results or system failure. For further painting advice and information, call 1800 738 383 (AUST), 0800 737 363 (NZ) or visit the Resene website.